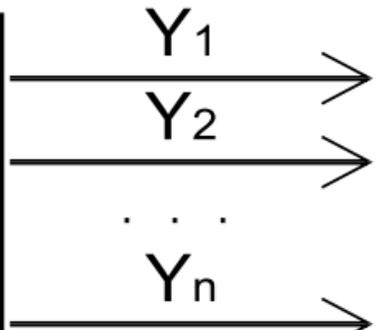
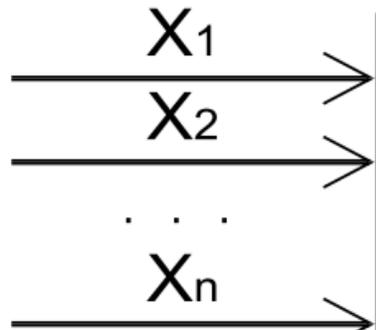


(Controllable Inputs)

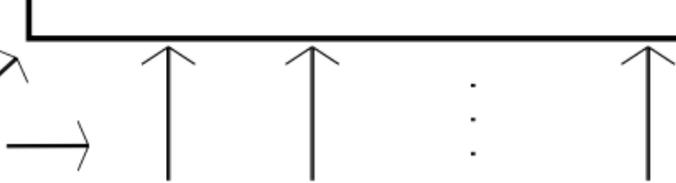
Factors



Responses

(Quality Characteristics)

Noise



Uncontrollable Inputs